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# Superconducting RF Cavity Development

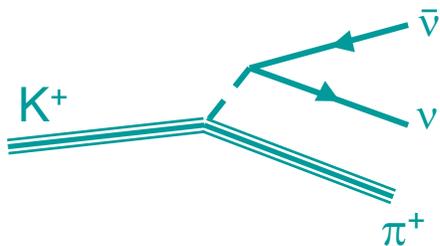
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*Fermi National Accelerator Lab*

# CP Violation and $K^+ \rightarrow \pi^+ \nu \bar{\nu}$

Charge-Parity violation is surely one of the most peculiar aspects of weak decay physics

In the Standard Model, the CKM matrix creates CPV, but:

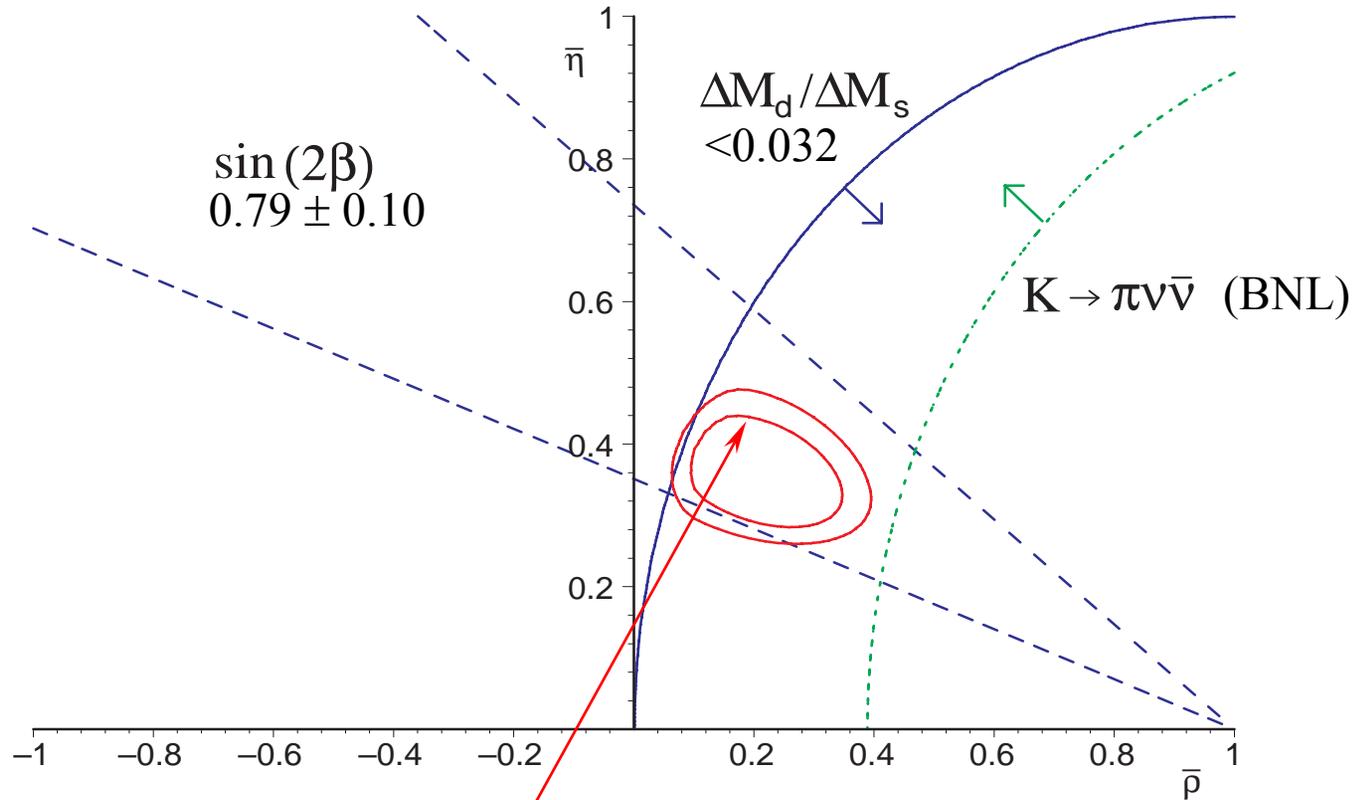
1. Precise values of the matrix element are not known
2. Many existing constraints have large, hard-to-quantify systematic uncertainties



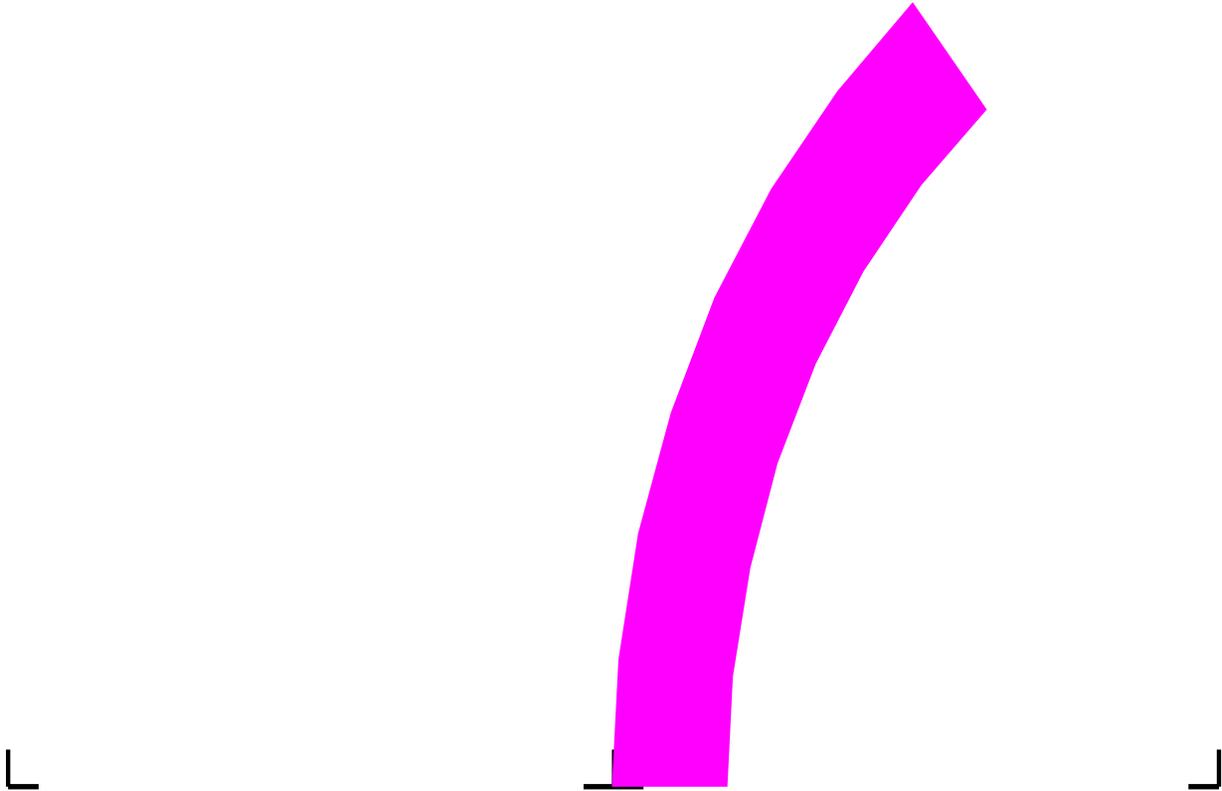
A  $\sim 10\%$  measurement of  $Br(K^+ \rightarrow \pi^+ \nu \bar{\nu})$  will give a reliable constraint that may be used to unambiguously validate the CKM assumption – and may possibly signal new physics.

- ▶ Because of low  $Br$  ( $\sim 7 \times 10^{-10}$  in SM) and detection hurdles, need  $\sim 4 \times 10^{14}$   $K^+$  data sample
- ▶ This data sample can be created with the FNAL Main Injector, superconducting RF technology, and the RF separation method of Panofsky and Schnell

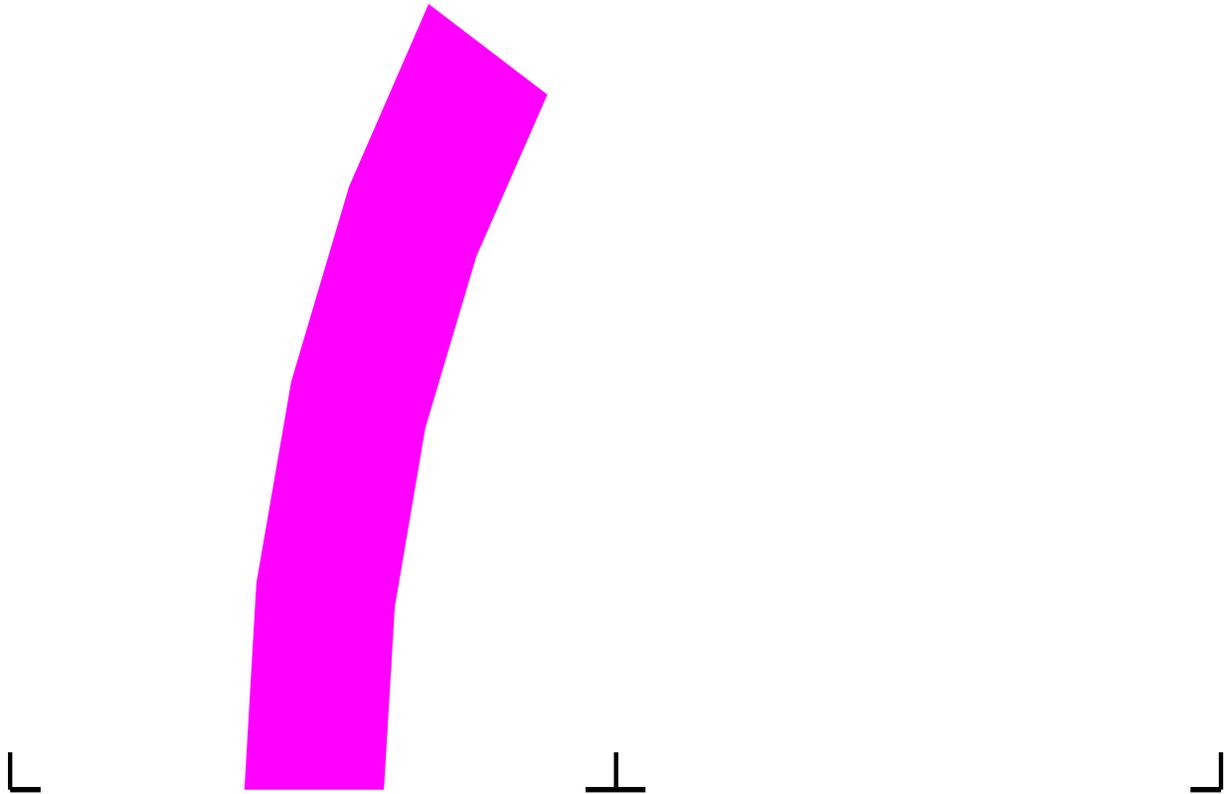
# CP Violation and $K^+ \rightarrow \pi^+ \nu \bar{\nu}$



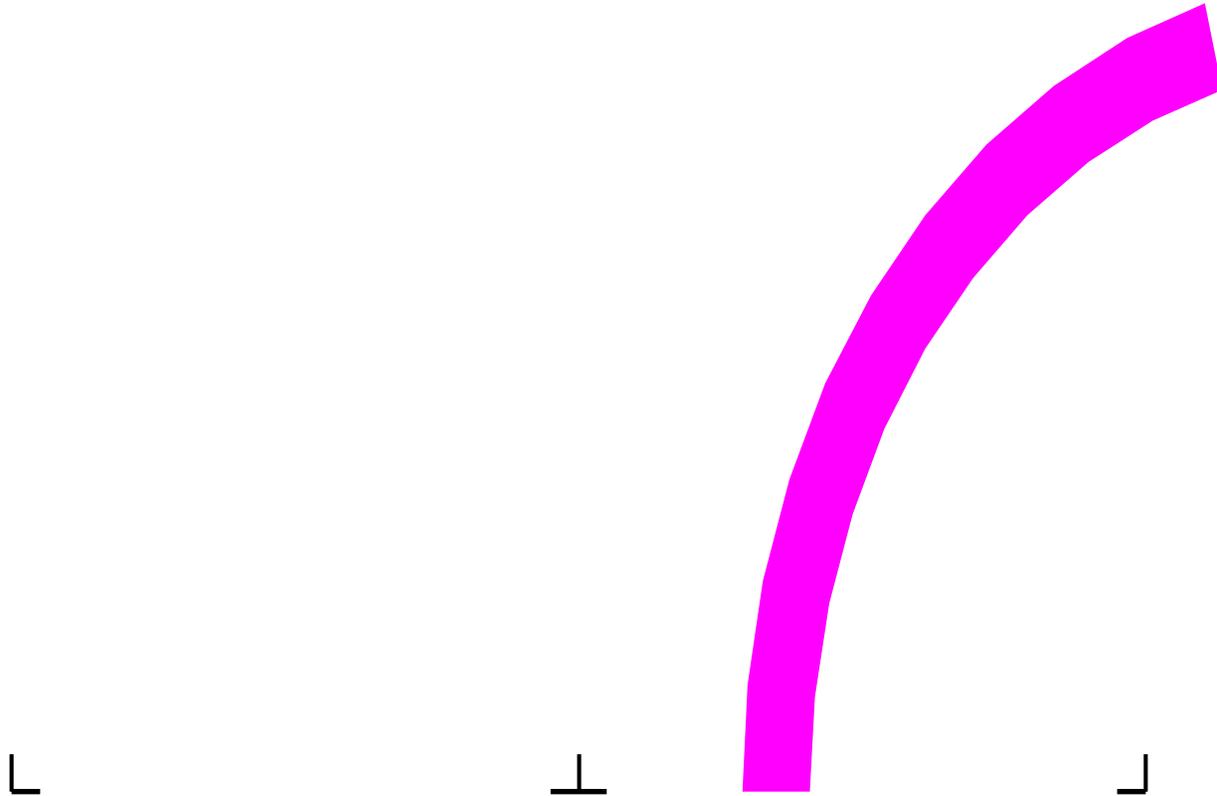
From fit by D'Ambrosio and Isidore, PL B530 (2002) 108 using above constraints,  $|V_{ub} / V_{cb}|$ ,  $\varepsilon_K$ , and  $\Delta m(B_d)$



The CKM result in the event of no new physics



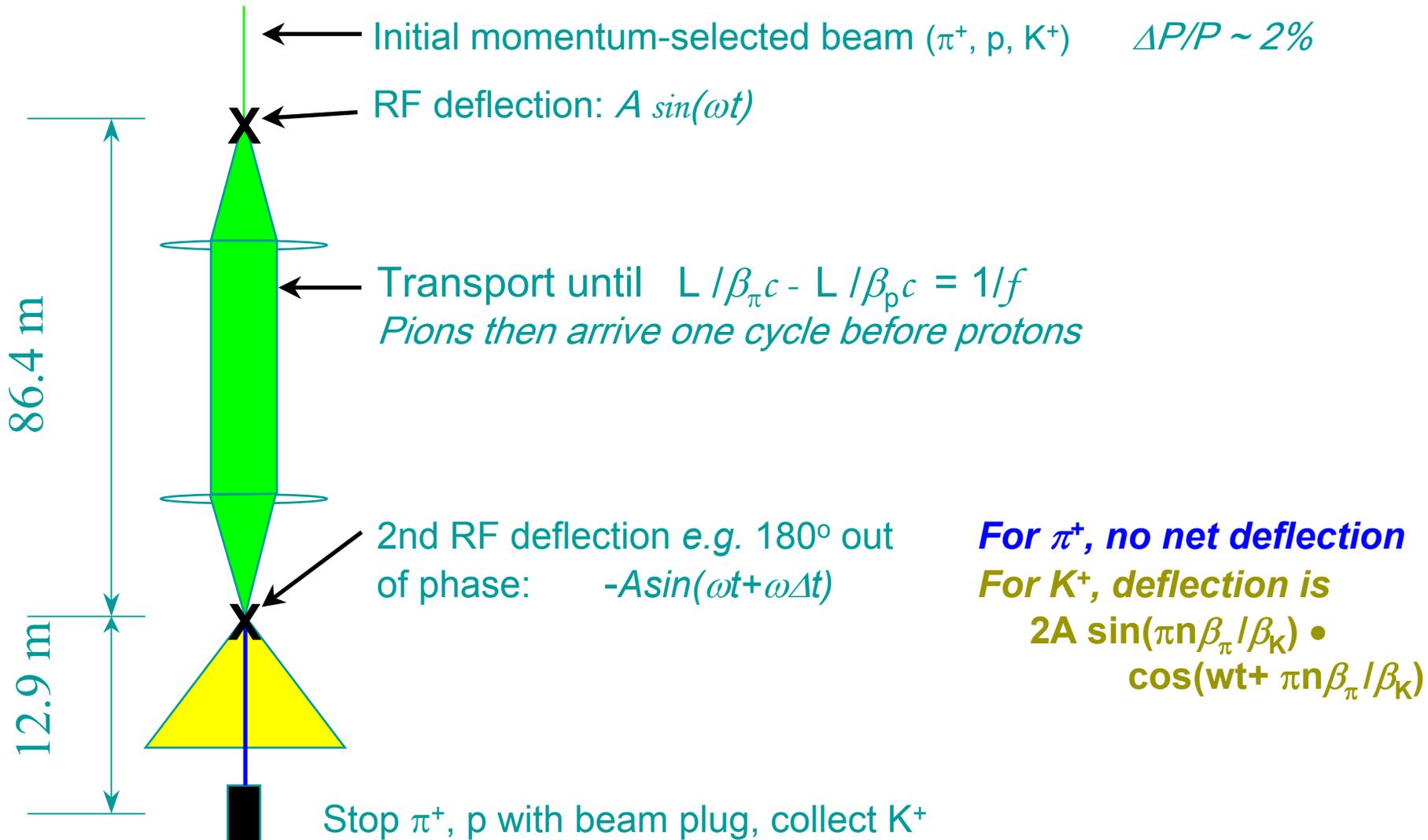
In SUSY, branching ratio could be up to 210% (conceivably, much more) of the Standard Model value, leading to the above CKM result



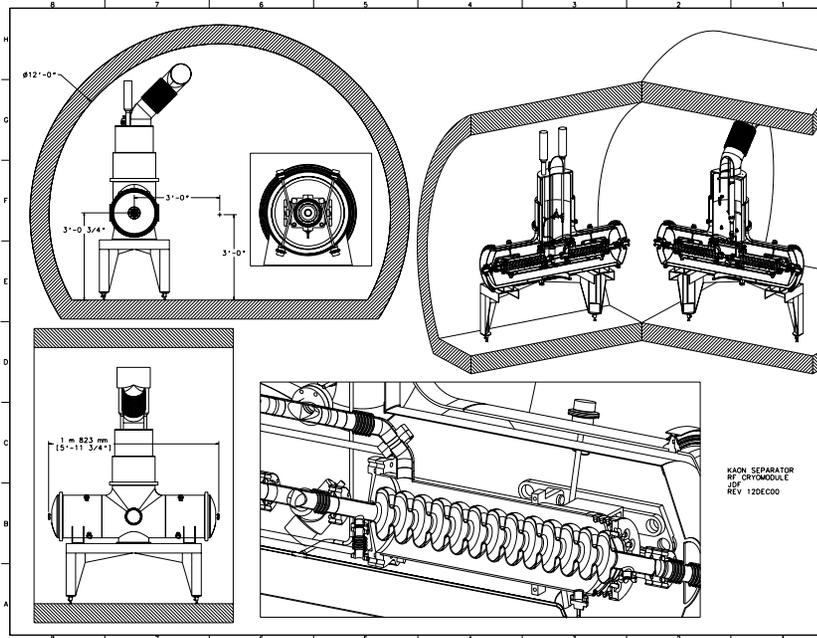
In MSSM, branching ratio could be between 65 to 102% the Standard Model value, leading to the above CKM result

Buras, Gambino, Gorban, Jager, Silvestrini  
Nucl.Phys B592(2001)55.

# RF separated K<sup>+</sup> beam



# Baseline Design



2 stations each have 8 cavities  $\Rightarrow$  total 8 meters of deflection

- ▶ 3.9 GHz,  $TM_{110}$   $\pi$  mode
- ▶ 5 MeV/m  $P_{\perp}$  kick; 15 MeV/station

	$B_{MAX}$	$E_{MAX}$
5 MV/m $TM_{110}$ 3.9 GHz	80 mT	18.5MV/m
25 MV/m $TM_{010}$ 1.3 GHz	105 mT	50MV/m

*We have been able to draw extensively upon recent advances in SC cavity technology at DESY, Cornell, and Jefferson Lab.*

# Technical Issues:

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## Basic RF design

Cavity shape optimal?

Sensitive to multipacting?

Effects of Lorentz pressures?

Well studied, thanks DESY

Neither seen nor expected

~500Hz, ms time frame

## Manufactured Performance / QC

Facilities and vendors

Field strength tests

Residual resistance tests

## Piezoelectrics and fast frequency control

## Cryovessel & Cryoplant Design

# Manufactured Performance / QC

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*We purchase pure ( $RRR=300$ ) Nb sheet from industry, and DESY has done eddy current scanning for us*

*Stamp and e-beam weld near FNAL under clean conditions*

*Field flatness tuning at FNAL*

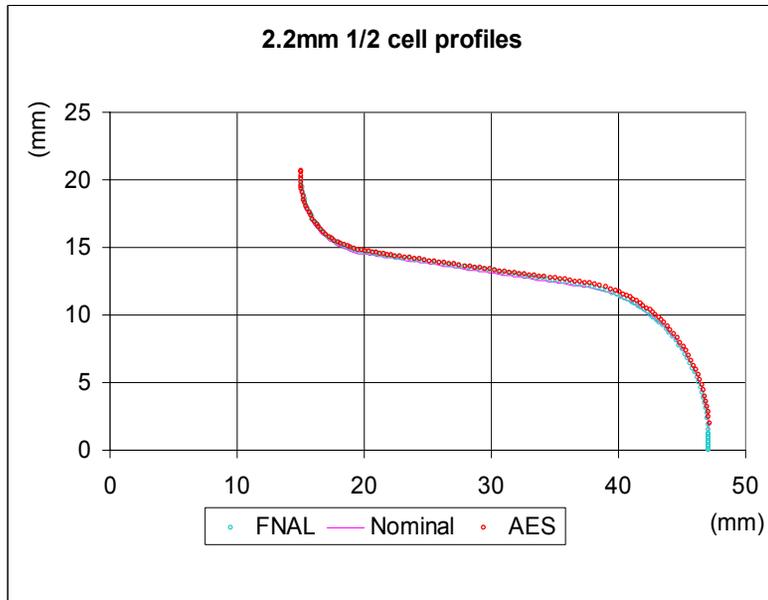
*We have an on-site vacuum bake facility (1000 C) to remove  $H_2$  and anneal - have not done Titanium gettering*

*BCP Acid etch has kindly been done for us by JLab, to be done in collaboration with Argonne*

*On-site high pressure rinse with  $18M\Omega$   $H_2O$*

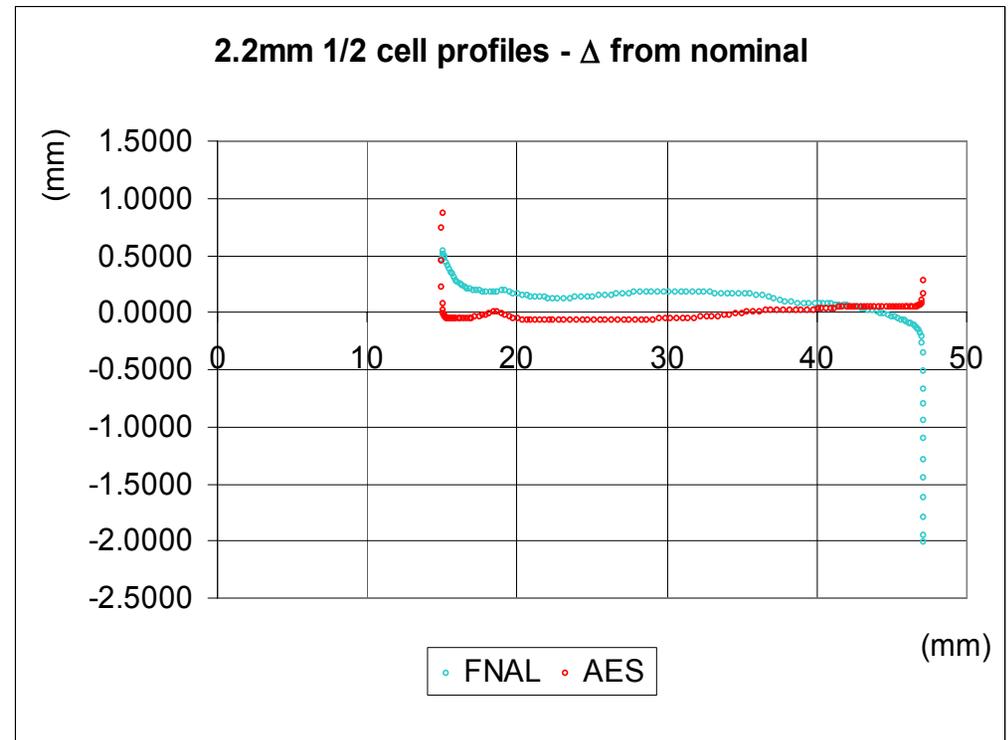
**We have made a total of 8 cavities which are mostly small structures, but one is a full 13 cell prototype**

# Manufactured Performance / QC



Initial profiles look very good, have not welded anything together yet.

*Also are contracting with Advanced Energy Systems to build a few cavities*



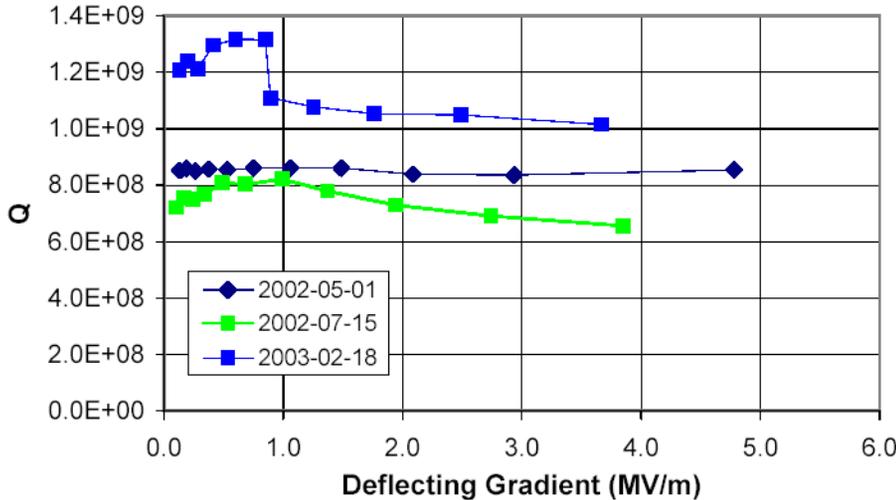
# Manufactured Performance / QC



Have field flatness to  $\sim 6\%$  level while maintaining polarization to  $\sim 4^\circ$   
Low field cold test confirms RF field/mode analysis  
High field testing awaits better chemistry facilities

# Manufactured Performance / QC

Q vs. Deflecting Gradient at 1.8K  
C15-3C-1A TM110  $\pi$  Mode



Most high field tests done with 3 cell cavity – 6 tests in past year alone

Acid etch facilities need upgrade for 13 cell test

$P_{\perp}$  originally  $\sim 5.1$  MV/m but has decreased to about 3.5 MV/m with repeated tests

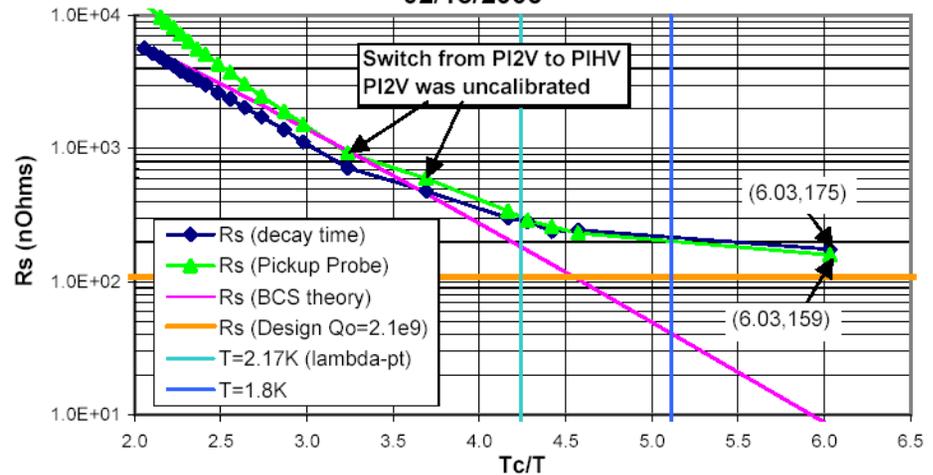
$R_{surf}$  vs. T design goal is 110 n $\Omega$

This is a major cost driver

Recently obtained  $\sim 165$  n $\Omega$  in deflection mode,  $\sim 65$  n $\Omega$  in accelerating mode. ( $\Leftrightarrow 126$  n $\Omega$  in  $TM_{110}$ )

Beam pipes were too short, but we have yet to prove this is the whole story.

$R_s$  vs  $T_c/T$   
C15-3C-1A TM110  $\pi$  Mode  
02/18/2003



# Piezoelectrics and Frequency Control

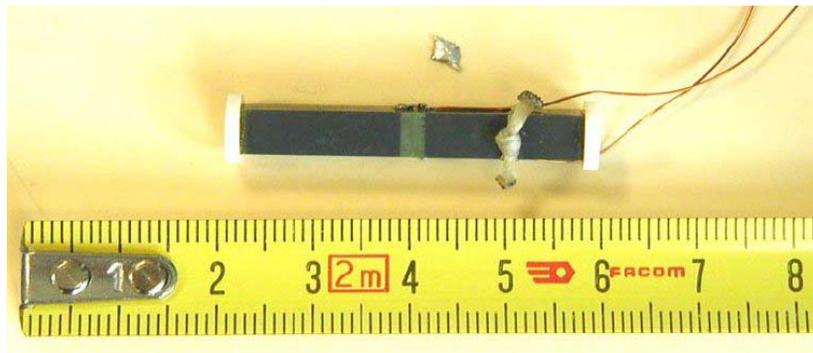
In order to reduce RF power demands, we propose to dynamically adjust the length of the cavities in response to mechanical vibrations, temperature and pressure changes, etc. The idea is to do this with piezoelectrics driven at acoustic frequencies with an adaptive filtering algorithm.

$$Q_{\text{ext}} \text{ of } 6 \times 10^7 \Leftrightarrow \text{bandwidth of } 65 \text{ Hz} \Leftrightarrow \delta L = 31 \text{ nm}$$

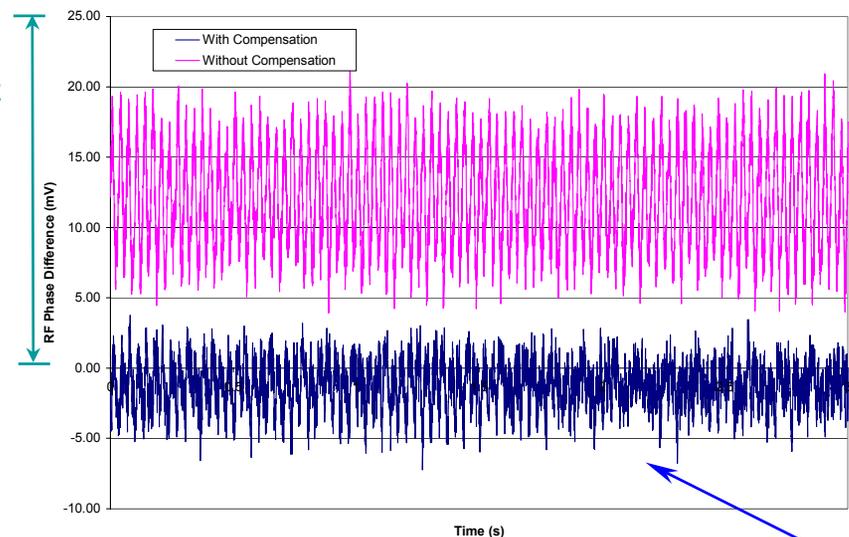
At 300K:

Open loop resolution	$\mathcal{O}$ [10nm]
Loads	$\mathcal{O}$ [1000N]
Range of motion	$\mathcal{O}$ [10 $\mu$ m]

500 Hz

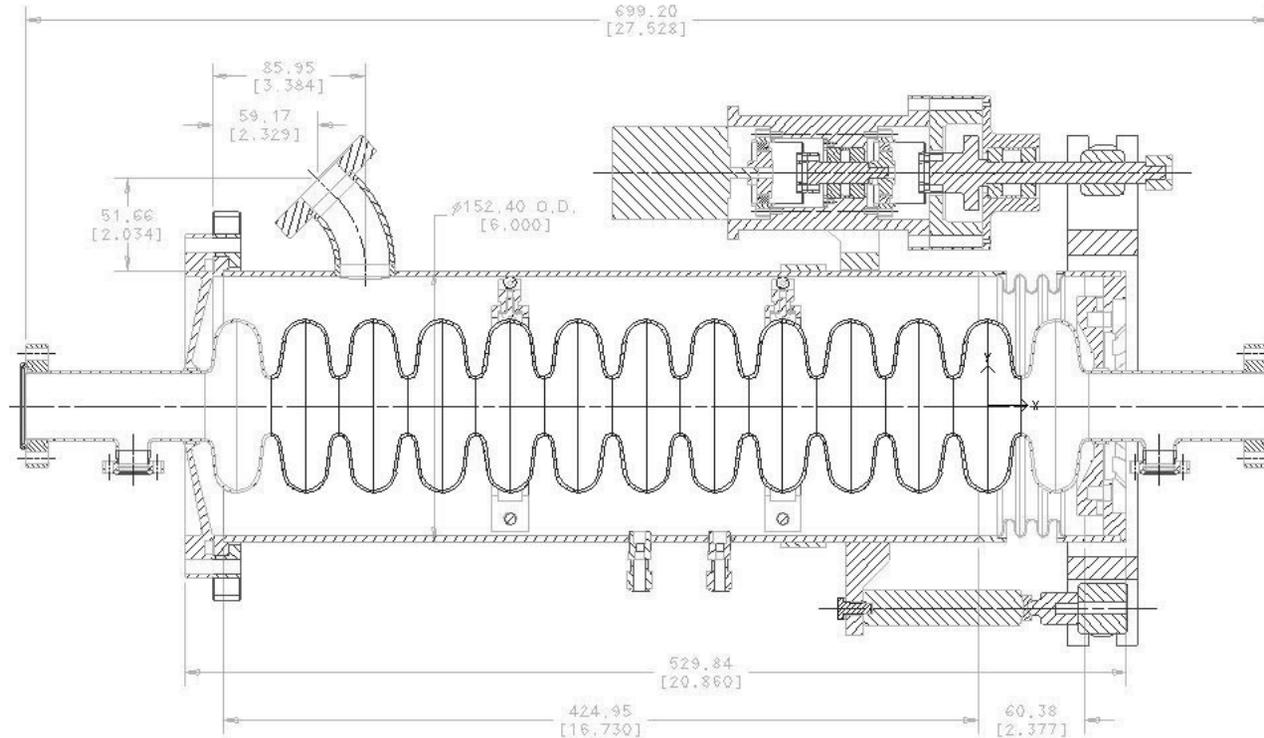


RF Phase Difference With and Without Piezo Actuator Compensation  
12/9/02, 4:13 PM



*Manual suppression of undamped vacuum pump vibrations*

# Cold Tuner



	Mechanical	Piezoelectric
Range	$\pm 1\text{MHz}$	$\pm 8\text{kHz}$
Slew rate	1 kHz / sec	8 MHz / sec
Resolution	$\pm 20\text{Hz}$	$\pm 4\text{Hz}$

# Cryovessel Prototype

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Outer steel, LN<sub>2</sub> shield built

Inner LHe vessel construction started

Measurement of heat load crucial for cryoplant design

# What Needs to be Done:

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## Basic RF design

- Verify that thicker wall is OK
- Beam test planned for FY04

## Manufactured Performance / QC

- Chemistry at ANL is limiting item as of today
- $P_{\perp}$ ,  $R_0$  tests ongoing
- Qualify the AES cavities

## Piezoelectrics and fast frequency control

- Test of adaptive filtering algorithm
- Installation & running in prototype LHe cryostat with mechanical tuner

## Cryovessel & Cryoplant Design

- Prototype system module with (at first) 1 cavity, RF, coupler, tuner
- Review cryovessel design
- Design and build a cryoplant