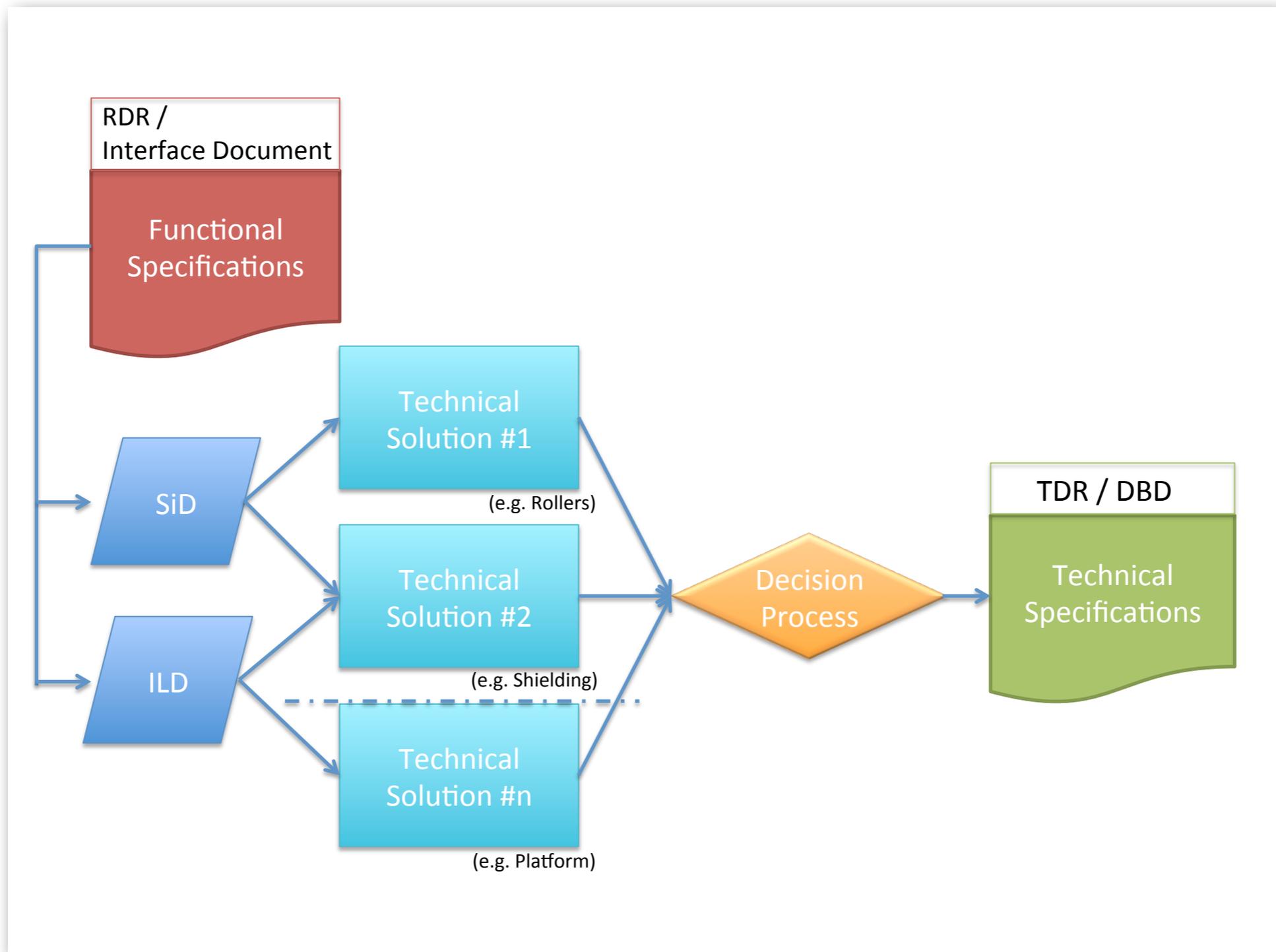


Machine Detector Interface

Karsten Buesser

14.12.2012

PAC Review



Discussion and decision work flow

Boundary Conditions

- IR Interface Document
 - Functional requirements for the co-existence of two experiments and the machine in a push-pull scenario
 - ILC-Note-2009-050
 - Major milestone and deliverable
- NB: post-RDR work

ILC-Note-2009-050
March 2009
Version 4, 2009-03-19

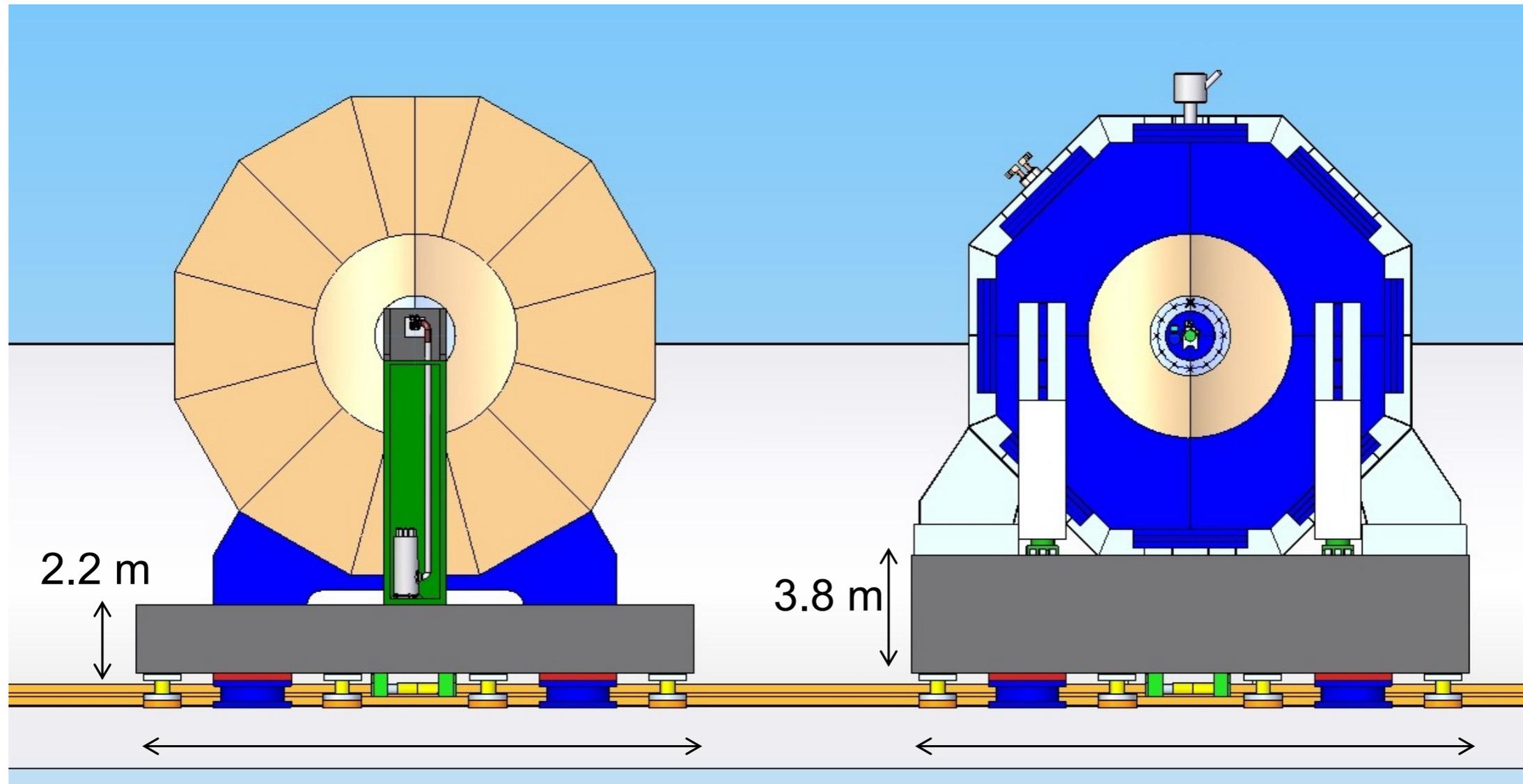
Functional Requirements on the Design of the Detectors and the Interaction Region of an e^+e^- Linear Collider with a Push-Pull Arrangement of Detectors

B.Parker (BNL), A.Mikhailichenko (Cornell Univ.), K.Buesser (DESY),
J.Hauptman (Iowa State Univ.), T.Tauchi (KEK), P.Burrows (Oxford Univ.),
T.Markiewicz, M.Oriunno, A.Seryi (SLAC)

Abstract

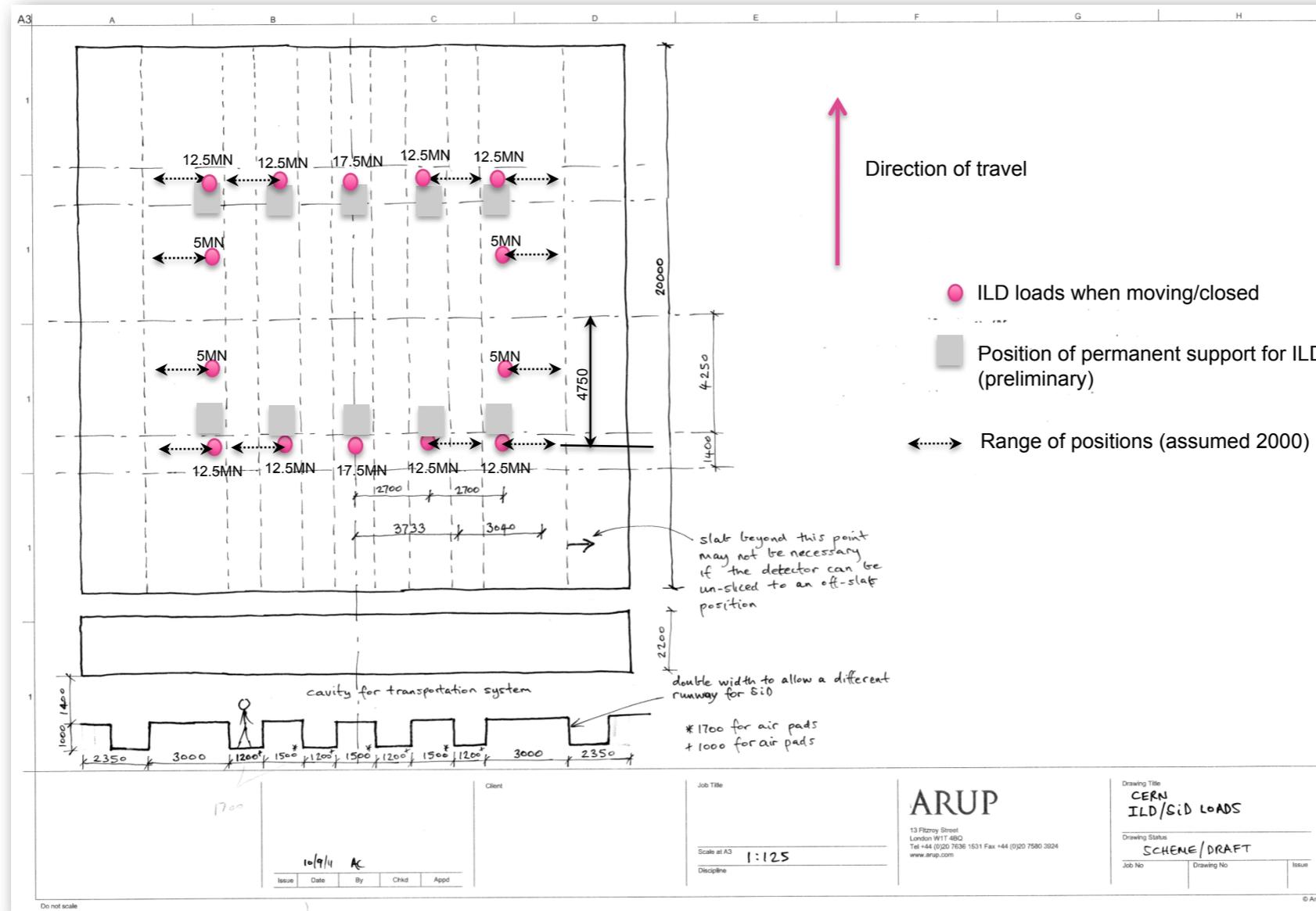
The Interaction Region of the International Linear Collider [1] is based on two experimental detectors working in a push-pull mode. A time efficient implementation of this model sets specific requirements and challenges for many detector and machine systems, in particular the IR magnets, the cryogenics and the alignment system, the beamline shielding, the detector design and the overall integration. This paper attempts to separate the functional requirements of a push pull interaction region and machine detector interface from any particular conceptual or technical solution that might have been proposed to date by either the ILC Beam Delivery Group or any of the three detector concepts [2]. As such, we hope that it provides a set of ground rules for interpreting and evaluating the MDI parts of the proposed detector concept's Letters of Intent, due March 2009. The authors of the present paper are the leaders of the IR Integration Working Group within Global Design Effort Beam Delivery System and the representatives from each detector concept submitting the Letters Of Intent.

Push-pull System



- Platform based detector motion system
- Allow turn-arounds (lumi-lumi transition) in a few days

ARUP Task 1: Platform Design



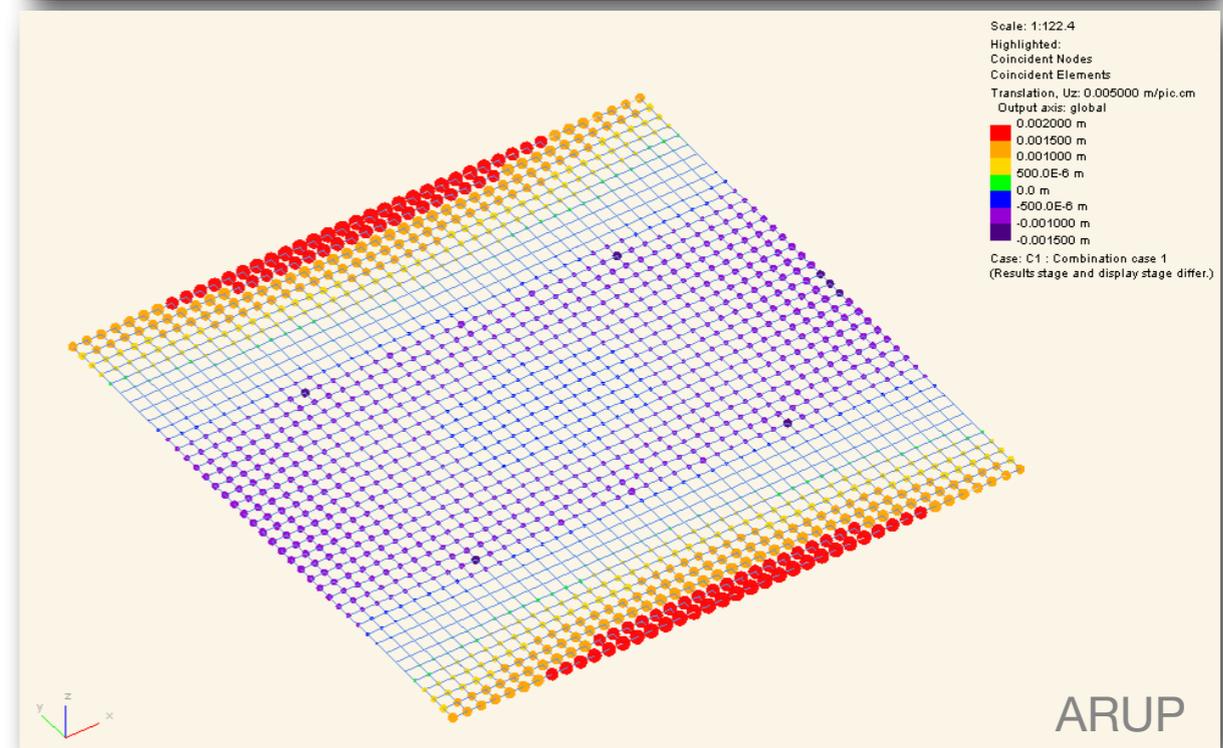
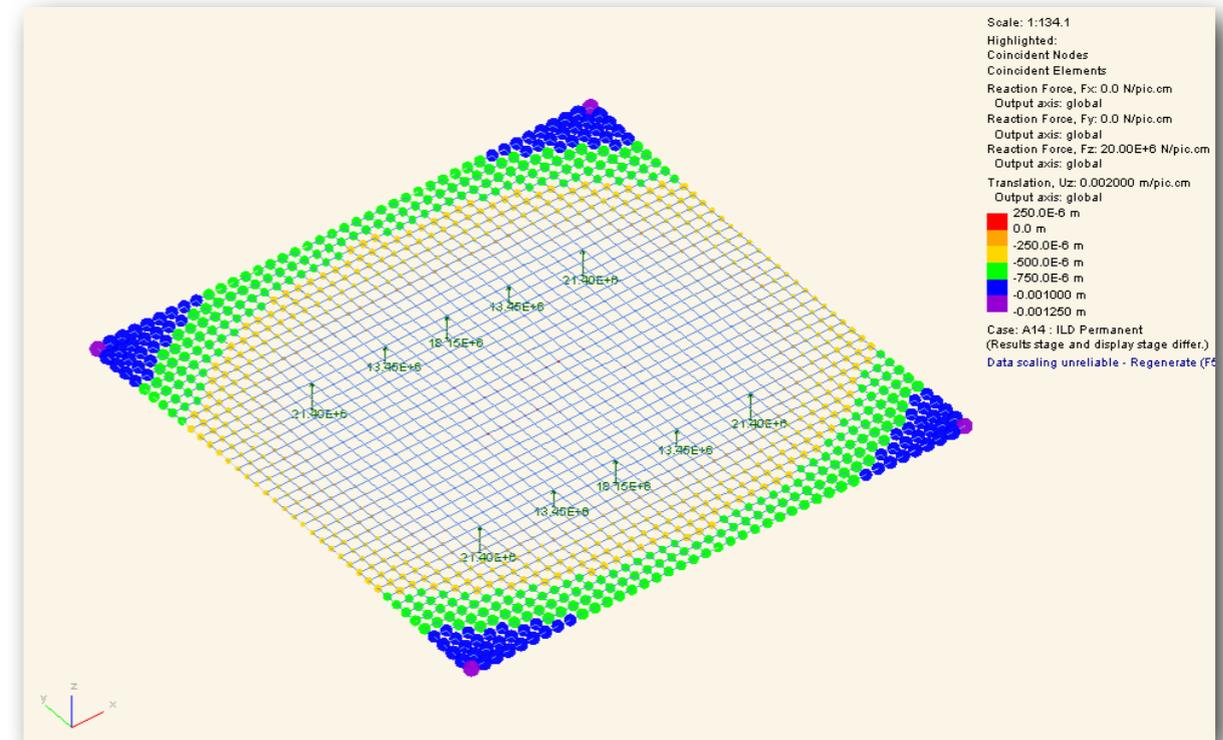
ARUP

- ILD is the bigger challenge: heavier and larger than SID:
 - Thinner platform at same beam height
 - Larger loads on platform

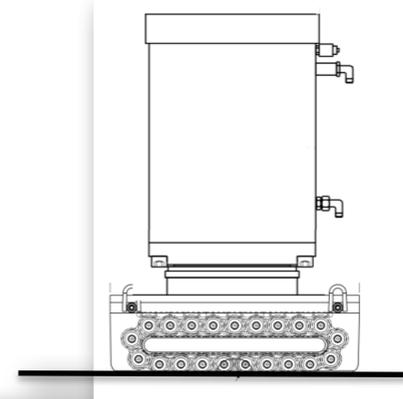
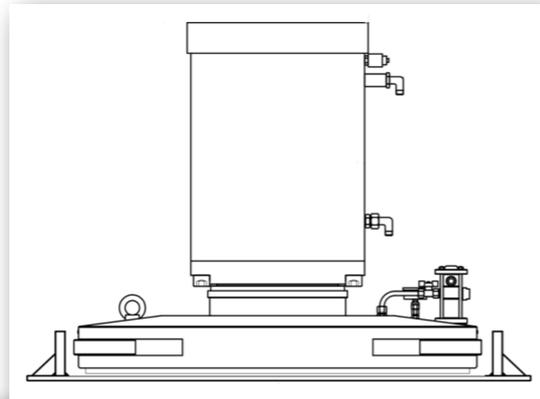
ARUP Task 1: Platform flexures



- Unloaded platform:
 - Flexure: +0.25mm; -1.25mm
- Loaded platform jacking onto transport system:
 - Flexure: +1.9mm; -1.0mm



ARUP Task 1: Detector Movement System



Pads	Rollers
Min 60 required (for ILD, no redundancy)	Min 18 required (for ILD)
No hardened track->can accommodate minor steps	Specialist hardened and flattened track
Design for 1% friction	Design for 3% friction
Pressure infrastructure	Larger propulsion infrastructure
Run-away	Higher friction ->less run-away

- Two solutions under study:
 - Air pads
 - Hilman rollers

ARUP

Conclusion on ILD movement

Moving the Detector

- **Can achieve disp limits of +/-2mm when moving**
 - ILD on 2.2m slab with pads or rollers
 - SiD on 3.8m slab with pads or rollers
 - Design works with pads and rollers, choice outside scope of assessment
- **Recommended Contingency/Studies**
 - Jacking and packing if the invert does flex (to keep the slab permanent supports plane)
 - Provide 50mm packing from the start to allow the height to be reduced
 - Evaluate slab final positioning systems (eg PTFE sliding surface)
 - Movement system not examined in detail (stick-slip accelerations require evaluation, 0.05m/s^2)

Un-slicing

- **Limits exceeded when un-slicing.....but not applicable**
- **But props/shims will be needed under tracks when un-slicing to avoid a step**

BUT

- **Conclusions above dependent on invert flex ----- Displacement limit of **~0.5mm****

Site Differences (Detector Point of View)

Flat Sites

Access via vertical shaft:

~18 m diameter, ~100 m long

Assembly in CMS style:

pre-assemble and test large detector parts

max. part dim.: < ~3.5 kt, < ~17.5 m

minimise underground work (~1a)

Installation schemes of detectors and machine de-coupled to large extent

Mountain Sites

Access via horizontal tunnel:

~11 m diameter, ~1 km long,
~10 % slope

Modified assembly scheme:

assemble sub-detectors as far as possible

max. part dim.: < ~400 t, < ~9m

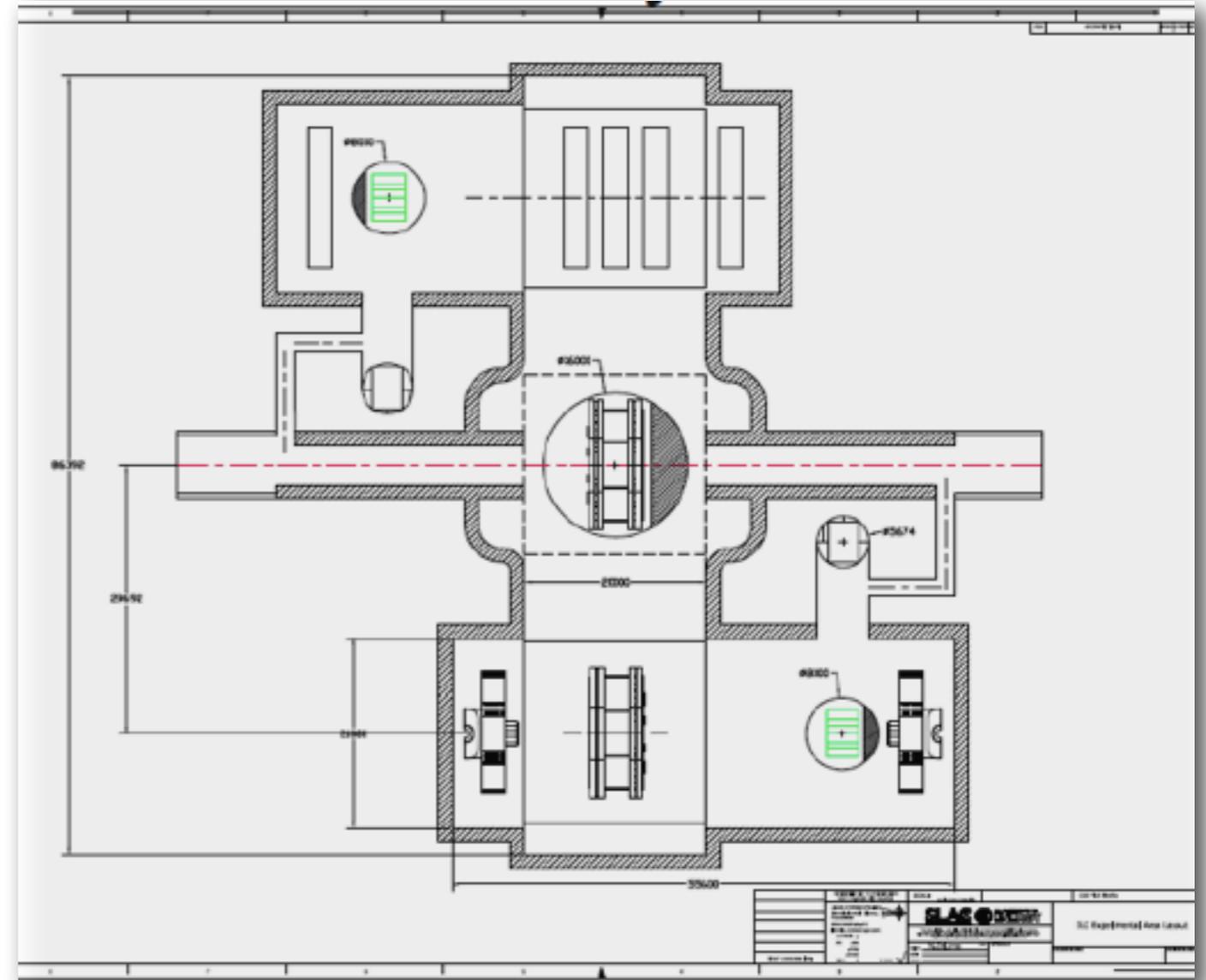
long underground work (~3a)

Installation schemes of detector and machine coupled at high level

IR Hall Layout for Flat Topography Sites

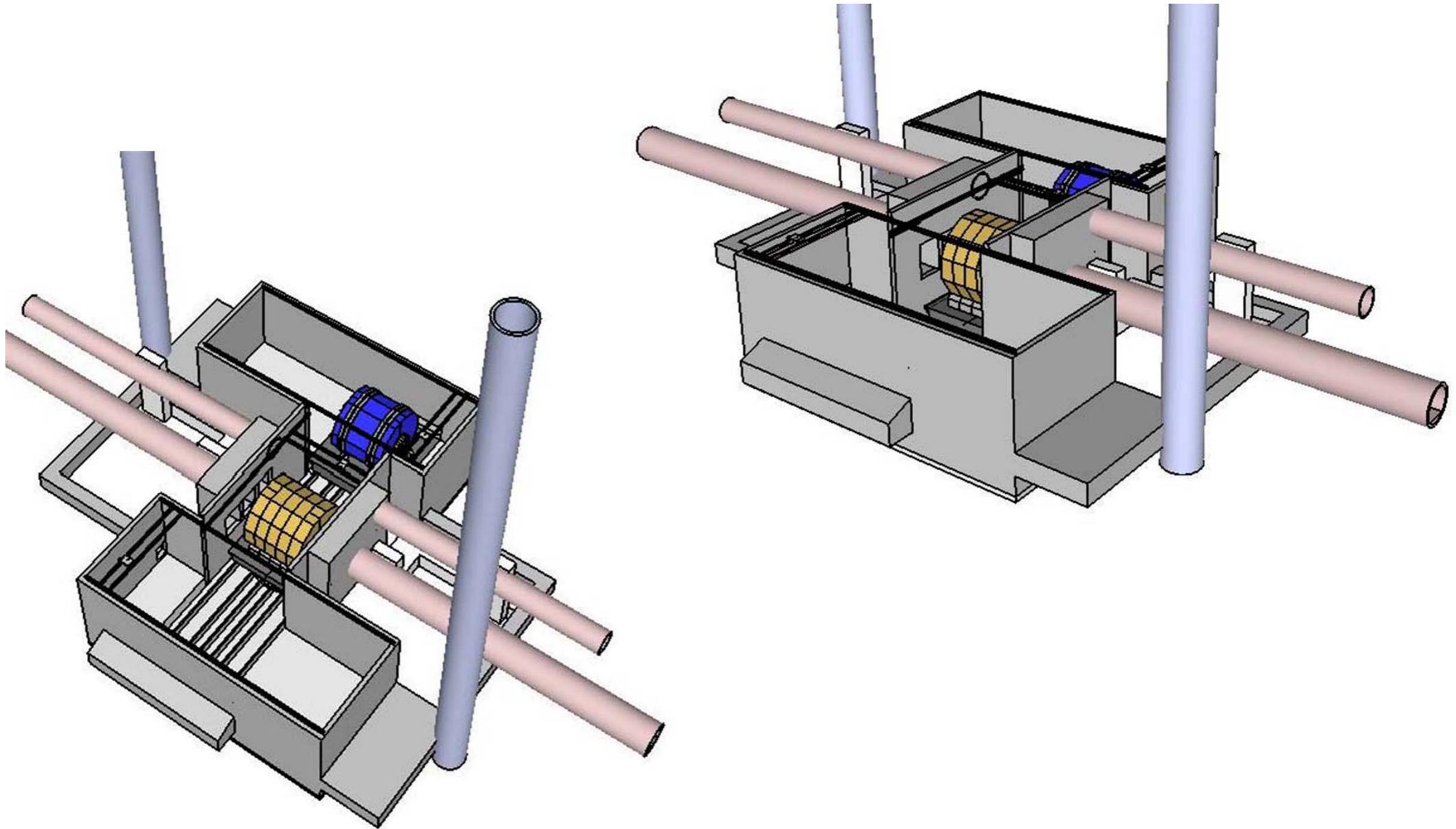


- Z-Shape
- Garage positions allow detector maintenance
- Only one large (~18m) shaft
 - used only in installation phase
- Maintenance shafts (~9m) in garage positions
- Small shafts for elevators (safety issues)

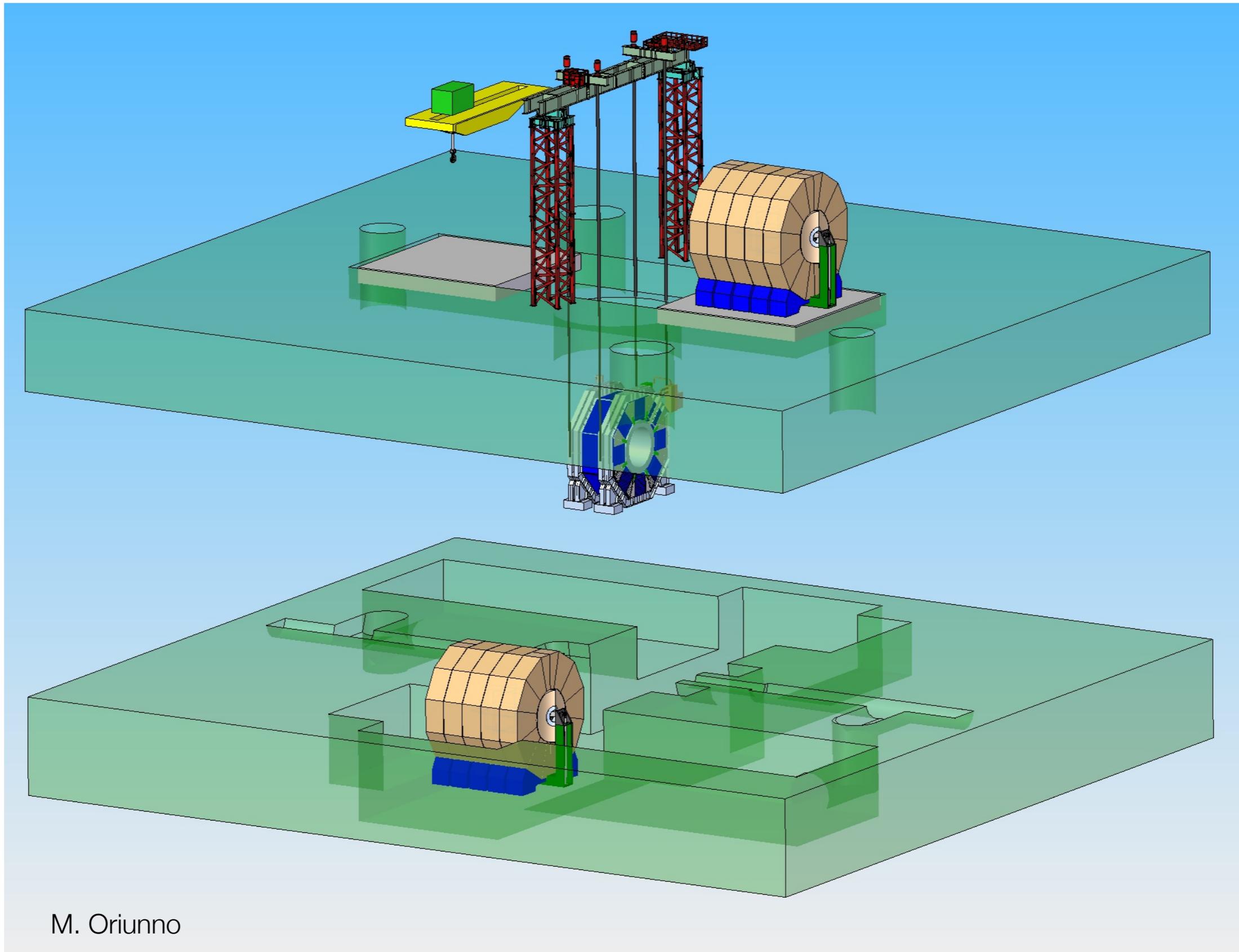


M. Oriunno

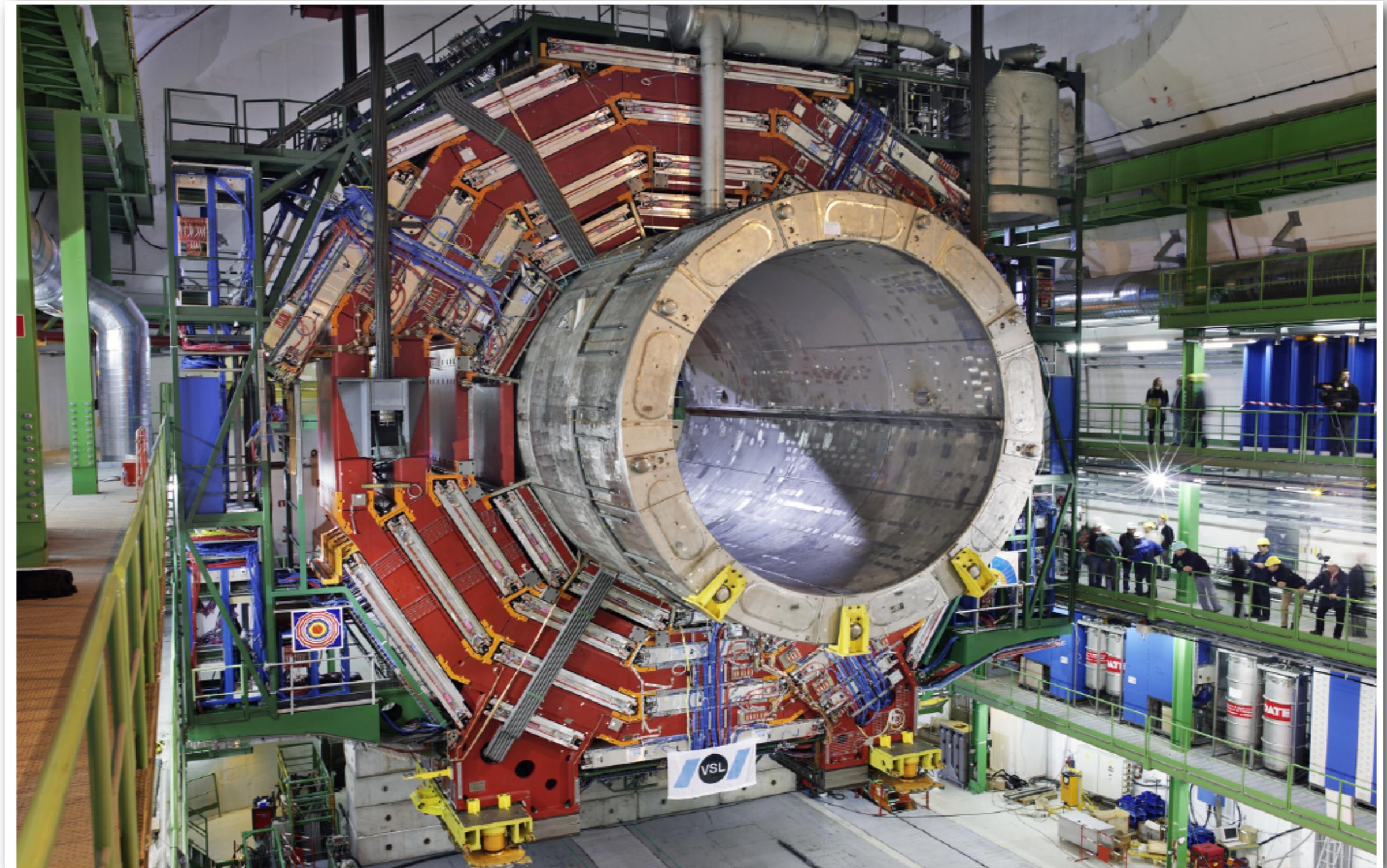
Flat Sites: Experimental Cavern



Vertical Shaft Assembly



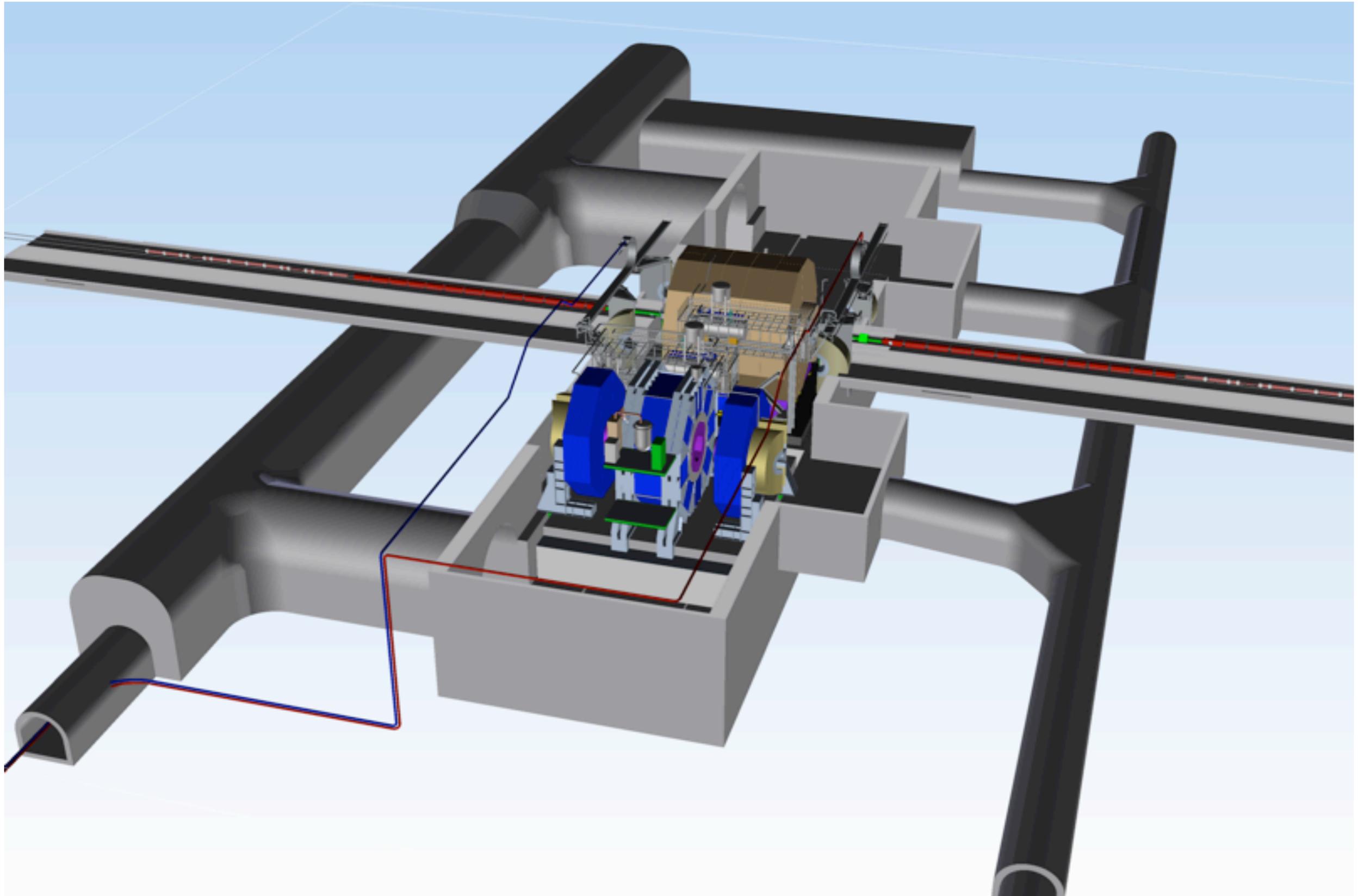
CMS Assembly

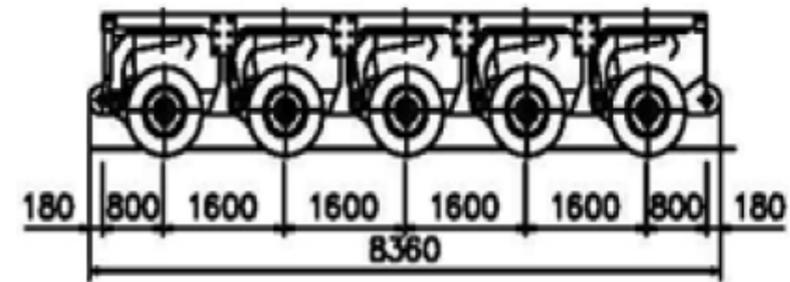
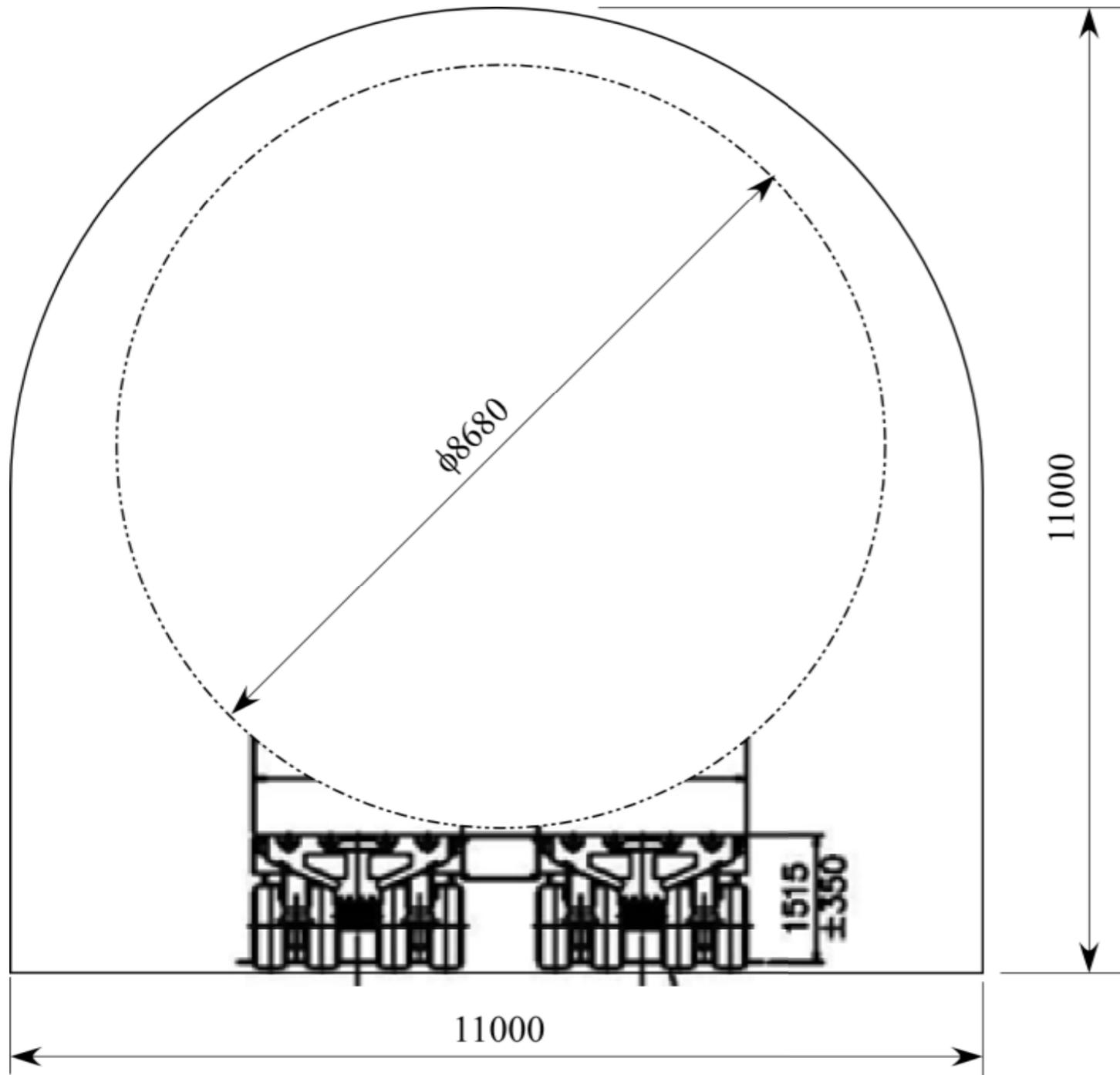


ILC Mountain Site



Mountain Underground Sites





- 225t/5axles \rightarrow 450t with 2-trailers
- Capable of $\sim 7\%$ slope

Access Tunnel Diameter

Biggest piece: solenoid coil

Tenzan Power Plant Underground Hall



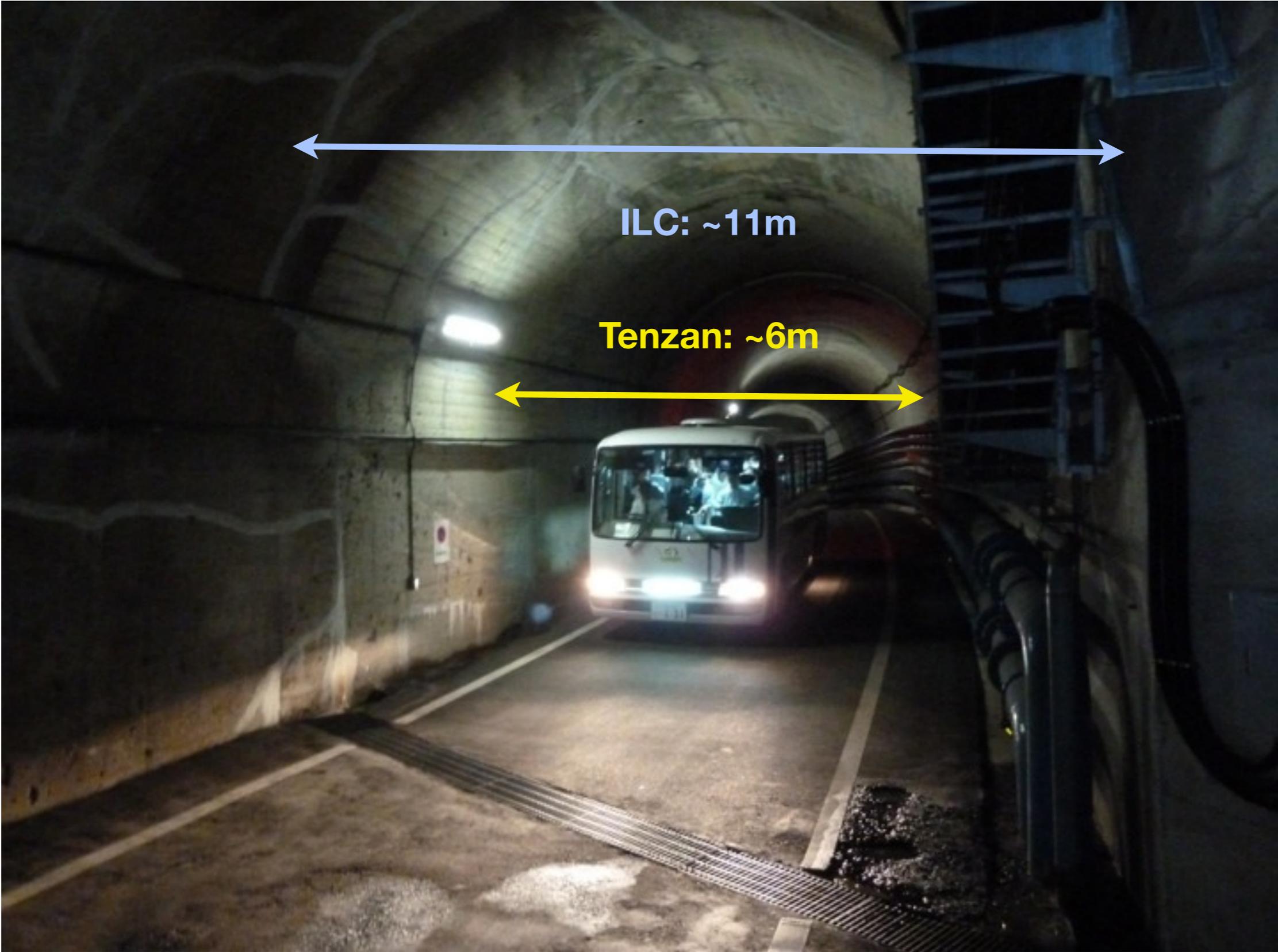
Access Tunnel



Access Tunnel

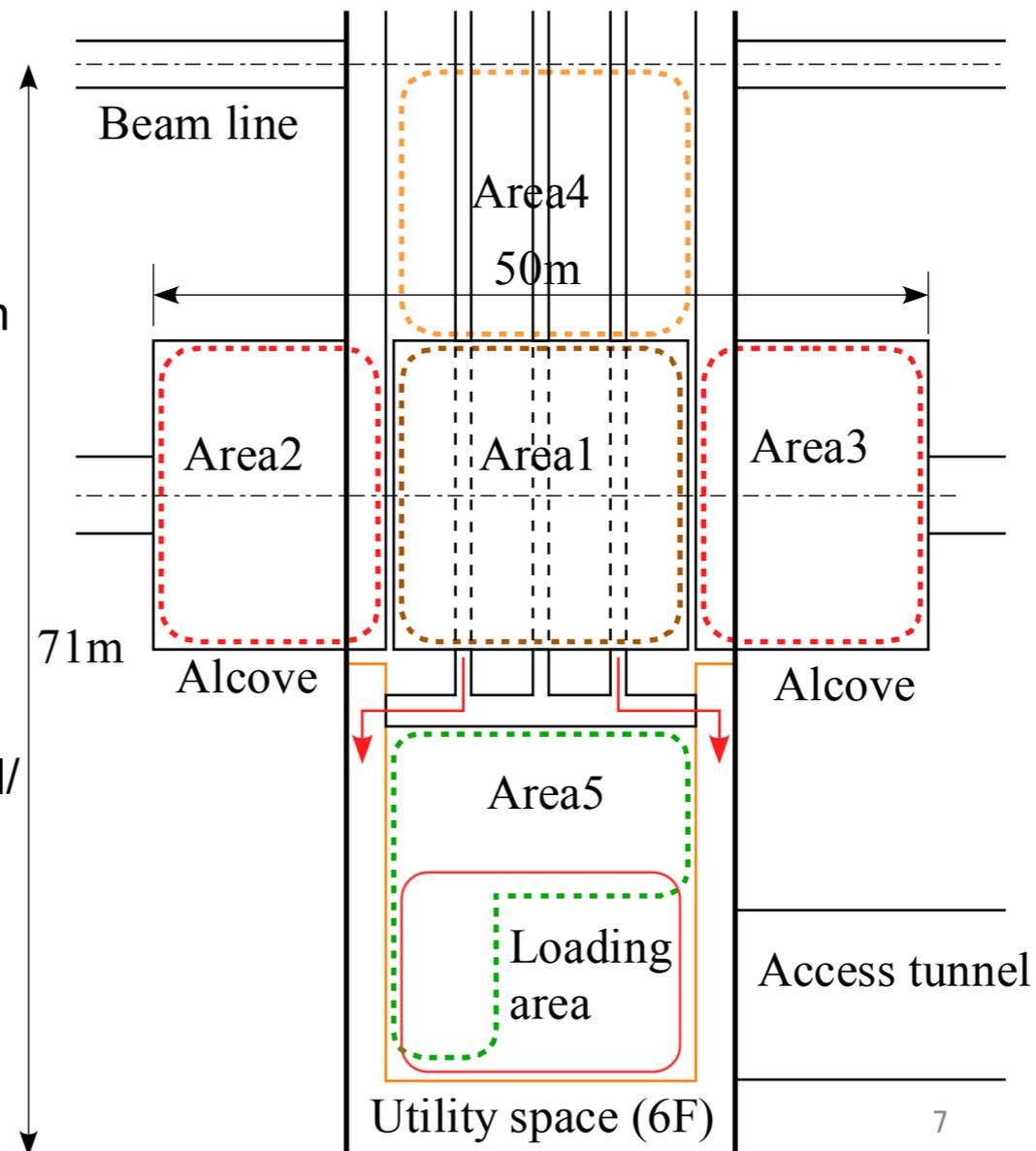


Access Tunnel

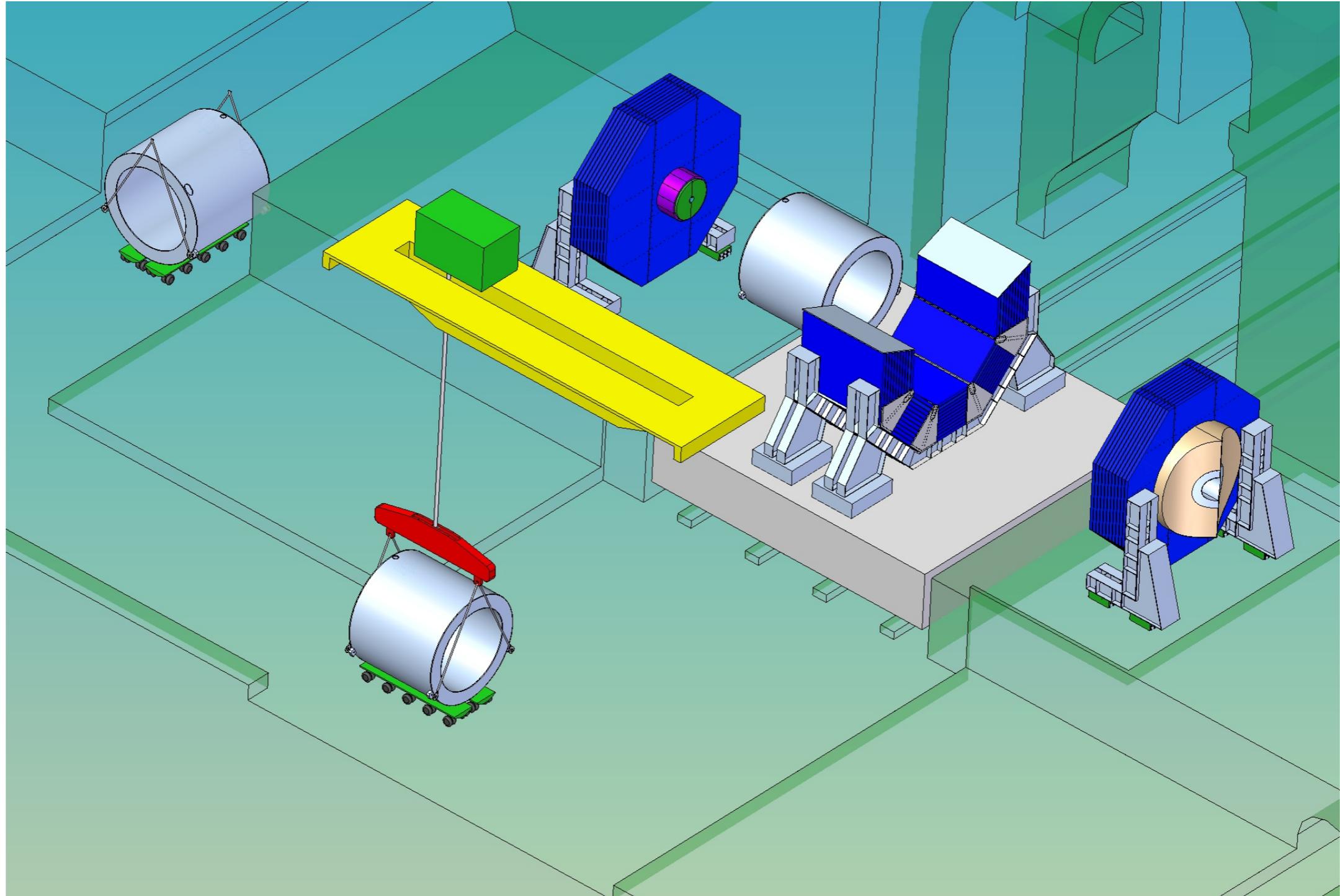


Detector assembly area

- Area 1: Platform
 - YB0 assembly
 - Barrel detectors installation/cabling
 - Endcap calorimeters installation
- Area 2/3: Alcoves
 - Endcap calorimeters cabling
 - QD0 support tube assembly
 - FCAL install/cabling
- Area 4: Tentative platform on beam line side
 - YE, YB+, YB- (iron yoke and muon detector) assembly/install/cabling
- Area 5: Loading area side
 - HCAL rings assembly
 - Tooling assembly
 - Storage area

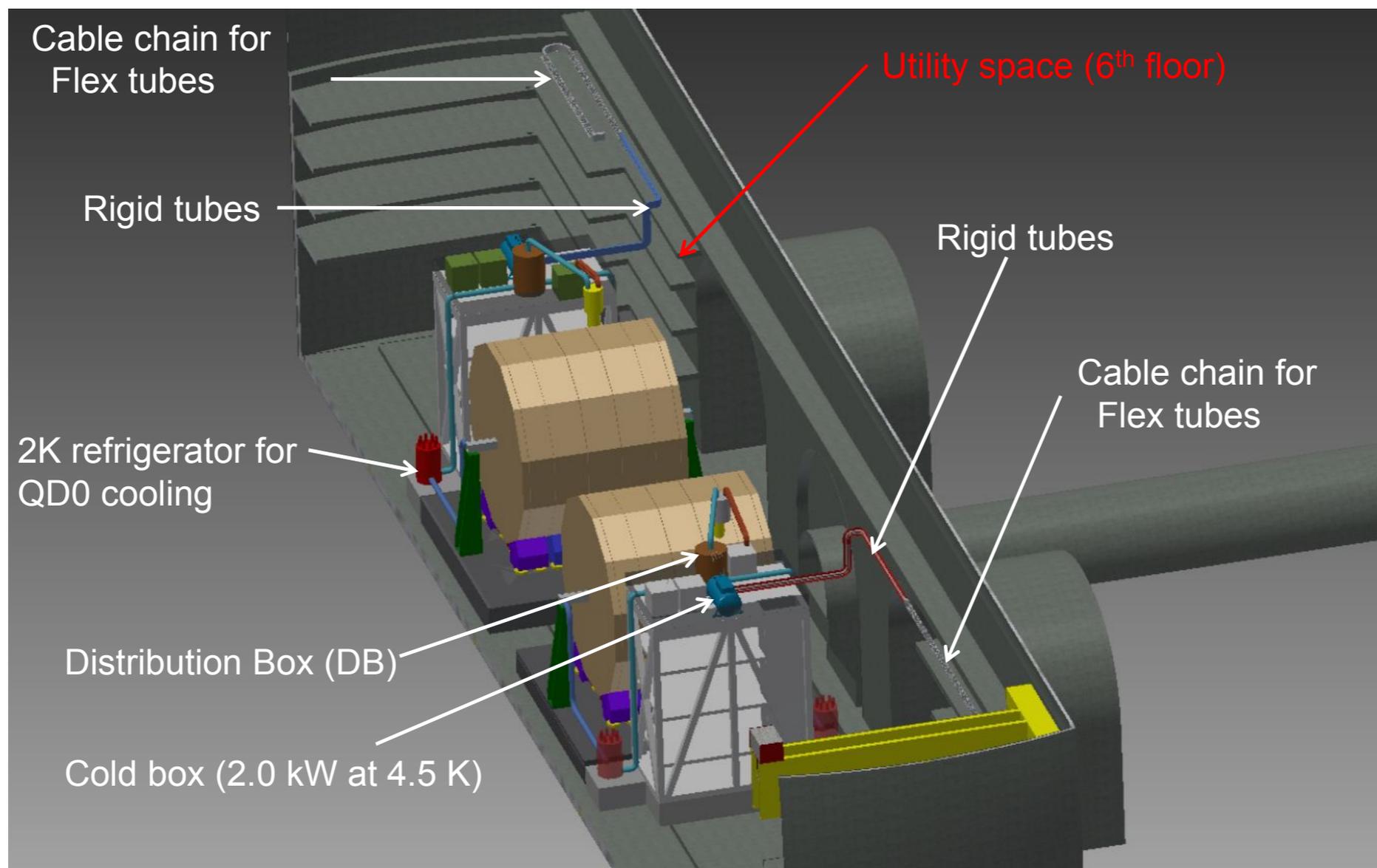


SiD Installation Study



Common Services

- Many detector service systems are common for SiD and ILD
- One example: common cryogenic system (under study):



Future Tasks

- The MDI Common Task Group comes to a formal end now
- But the work needs to continue
 - Technical and engineering details to be studied
 - Want to keep momentum
- MDI experts want to continue on certain level
- Engineering resources will be very difficult in the coming years
- Started discussions within the MDI-CTG on possible work plan for the next 1-2 years
 - This plan needs to be possible to be executed resource-driven
 - Needs re-adjustment when the details of the future collaboration become clearer

Tentative List of Future Tasks

Priority	Task #	Description	Goal	Parties involved
10	1	Push-pull motion system	Platform design progress. There is substantial interest in the choice between rollers and airpads. Preliminary work is needed for door motion rail design; seismic restraints; and any tolerances for detector placement on the platform.	One engineer from the participant Labs/Institute/Universities. In alternative an external contractor as ARUP or a direct contact to a supplier of roller- or airpad systems like Hillman or Konecranes
11	2	Cryogenic Distribution system	Define the basic layout of the cryogenic distribution scheme for the Solenoids, the FFS and the Crab Cavities	ILD, SID, Cryogroup at KEK
12	3	Surface Assembly Facilities. Only a crude estimate of the space require for detector subsystem assembly was made.	The surface assembly for the flat site is better understood, being similar to the one developed for CMS. The surface assembly area for the mountain site has specific constraints because of the site topology. (The requirements for a mountain site are different from the flat site since the final installation from smaller pieces takes place in the underground hall.)	One engineer from Japan, having close ties with the CE group designing the Mountain site
13	4	Alignment of detector to beamline after transport on platform. This presumably needs a coarse system covering the full range of motion, and an additional system with a conservative 1 mm tolerance measuring xyz and roll at both ends of the detector.	The external alignment system must be the same for the two detectors to align the detector with the integrated QD0's with respect to the QF1's and the beam axis	An alignment expert, possibly with deep knowledge of FSI or Rasnik. Alternativley a general alignment expert
20	5	Detector Services = umbilicals, interface, to CFS, routing in the Detector Hall	Revise the list of umbilicals for each detector. Define the routing in the detector hall and the interface with a CFS system	SID, ILD plus Japanese CFS contact
22	6	QD0 Prototyping	Design and Testing of QD0. RF testing. Vibration testing	BNL
25	7	Sesimic requirements and solution		ILD.SDI, CE expert
28	8	QD0 Integration	Movers, FRWD, Beam Instrumentation	ILD, SID, BNL
30	9	Magnetic field leakage	Compare the current field map with the the existing rules in Japan	ILD, SID with magnet expert from japan
31	10	Vibrations analysys	Crrrelation measuremts, cold box	ILD, SID, Expert
32	11	Radiation shielding properties of SID and ILD	Revise the worst conditions of radiation exposure like a beam loss. Compare it with the existing rules in Japan. Eventually reconsider the PACmen design	ILD, SID with a radiation expert from Japan
35	12	Beam Commissioning	Define Physics Requirements for beam commissioning without detectors	ILD, SID, Machine expert
35	13	Detector internal alignment procedure	Ideally the internal alignment system will be the same technology used for the external one. The two systems should be designed as an integrated systems. FSI pursued by SID shows good potentiality. Or a Rasnik system pursued by ILD.	ILD, SID plus alignment expert (FSI or Rasnik)
40	14	Local Control Rooms. What is scope of permanent facilities associated with the experiment? Utilities. Machine shop.	Detectors will enumerate the list of the techncial rooms needed for the operation and maintenace of the detectors. CFS?)	To be implemented by the Civil engineering group in charge opf the site layout (J-Power or ILC-CFS)
50	15	Vacuum around the IP	Agree on the preesure distribution around IP	ILD, SID, Vacuum expert

Conclusion

- Machine-Detector Interface work concentrated on the Interaction Region engineering design for the TDR
- We have a conceptual design for the two-detector push-pull system
- Engineering studies have been done for critical issues:
 - Detector platform
 - Services (e.g. cryogenics)
 - Vibrations
 - (...)
- The DBD/TDR endeavour was a good example of a collaborative work between both detectors, the accelerator groups, CLIC experts

- The work is not done yet
- Future tasks have been identified